# Guide of the tools of substitution for the grinder 125







This guide is a tool to help you choose the most appropriate for the task in hand.

It allows you to choose the most appropriate tooling, taking into account:

- ✓ BYCN health and safety requirements
- ✓ Quality requirements
- ✓ Constraints related to the working environment (confined spaces, cutting to size, finishing...)

Each tool has been tested and approved on site by the companions and technicians.

If you have any questions, please contact your Power Tool COPIL representative BYCN or DISTRIMO.

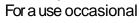
## Objective of This guide



THE	<b>:ut</b> (	oui	S	n v	NO	rk	sh	ok			
	Plasma portable Hypertherm standalone	Saw circular has metals Makita DCS553R T J	Saw stationary has metals FEIN MKAS 355	Multimaster 700 Fine	Cutter of irons Hilti NRC 6- 22 Or ATDV GR20	Saw EXACT Pipe cut P400 or Pipecut V 800 Or Pipecut 3 60	Saw Jumping pan Bosch GST 155 or GST160BCE Or Makita DJV182RTJ	Nibbler Fine ABLK 18 1.6 E select+ Or BLK 5	Drill metal Fine ASCM18 or Bosch GSR 18V 110C	Grinder 230 Makita DGA900PT4	Saw has ribbon Makita DPB1 82Z or DPB180RME or Bosch GCB 18V-63
Data techniques & videos page:	9	10	11	12	13	14	15	16	17	18	19
Cutting RIGHT Or of complex shapes on plates steel or sheets	~			~			~	~			
Reservations of sheaths or paths of cables	~			~			~	<b>V</b>	~		
Stemsthreaded		~	<b>~</b>	~	~						~
All kind scrap, grating	~	~	~							~	
Prestressed cable		~	~							~	
Tubes steel/stainless steel/aluminum, corner, square, etc	~	~	~	~						<b>Y</b>	~
Cutouts sheaths, pipes	<b>~</b>					<b>~</b>					
Tubes PvC of all diameters				~		~	~				



Tool adapted At need



There stain is carried out with there combination of 2 tools

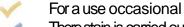
## Choose the right tool



THE cuto	uts	in l	oc	ate	d 1	/2		gic
	Plasma portable Hypertherm standalone Powermax30 Air	Saw circular has Makita metals DCS553RMJ	Multimaster 700 Fine	Cutter of irons Hilti NRC 6-22 Or ATDV GR20	Nibbler Fine ABLK 18 1.6 E select OR BLK 5	Makita 230 grinder DGA900PT4	Makita DPB182Z or DPB180RME or Bosch GCB 18V-63 bandsaw	Milwaukee M18STSO Force Logic Rail Cutter
Data techniques & videos page:	9	10	12	13	16	18	19	23
Steels Ø superior has 20mm Arm of deportation Or GC existing For renovation	~	~				~	~	
Armatures metallic rusty / fixings blocked	~					~		
Bolts, stems threaded And locksmith			~	~		~		
Duckboard in located	~	<b>~</b>		~		~		
Pre-stressed cable		~		~		~		
Hoods of path of cables navy And cable wires	~	~		~				
Path of cable kind Slab Navy Or sheet metal Path of cables, cable wires		~				<b>~</b>		
Hangmen And consoles in height	~				~	~		
Rails	~	~			~		~	~
Tubes steel/stainless steel/aluminum cylinder (max 6 cm) Or square (max 3 cm) - thickness 2 has 3 mm	~	~				~	~	



Tool adapted At need



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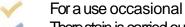
## Choose the right tool



THE c	uto	out	si	n I	OC	ate	ed	2/2	2		
	Plasma portable Hypertherm standalone	Saw circular has Makita metals DCS553RMJ	FEIN MKAS 355 metal cutting stationary saw	Multimaster 700 Fine	Cutter of irons Hilti NRC 6- 22 Or ATDV GR20	Nibbler Fine ABLK 18 1.6 E select	Nibbler Fine BLK 5	Drill metal Fine ASCM18 or Bosch GSR 18V 110C	Grinder 230 Makita DGA900PT4	Makita DPB182Z or DPB180RME or Bosch GCB	Grinder RIGHT FEIN AGSZ18- 280 LBL
Data techniques & videos page:	9	10	11	12	13	16	16	17	14	19	20
Candelabra/mast (deposit)	~						~		~		
Tiling (cutouts No linear)				~							<b>\</b>
Paths of cables full, superimposed, staggered Or against sheath						~		~			
Chutes in plastic, PVC Or fiber of glass				~							
Reservations of sheaths or paths of cables	~					~		~			
Supports of networks air in front Or roofing (deposit)	~								~		
Stem threaded until 12mm (excluding cutting) has (short)		<b>Y</b>		~	<b>~</b>						
Small works of cutting in vans Or on nacelle (stem threaded, rail DIN, screw,) According to THE materials		~	~	~	~					~	



Tool adapted At need



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## Choose the right tool



THE cutouts in s	oace	res	tric	ctec	ı	
	Plasma portable Hypertherm standalone Powermax30 Air	Saw circular has Makita metals DCS553RMJ	Cutter of irons Hilti NRC 6-22 Or ATDV GR20	Multimaster 700 Fine	Nibbler Fine ABLK 18 1.6 E select	Drill metal Fine ASCM18 or Bosch GSR 18V 110C
Data techniques & videos page:	9	10	13	12	16	17
Path of cables existing For creation opening Or modification, paths of cables superimposed					~	~
Columns rising (cupboards and false ceilings)	~	~				
Pieces metallic on cabinets	~			~		
Pipes of copper in located (hoppers, site busy)		~	~	~		
Cutting of element metallic until 16mm thick	~					



Tool adapted At need

For a use occasional

There stain is carried out with there combination of 2 tools

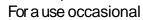
## Choose the right tool



Works of grinding, deburring							
	Chamfering machine Fine	Grinder RIGHT FEIN AGSZ18-280 LBL	Lime has band Fine BF 10-280 E	Sander specific for tubes Fine RS 1 7 - 70E			
Data techniques & videos page:	22	20	21	24			
Whitening of the tubes, elbows, Before Welding Preparation of steel, stripping of HEA For bet blank Before welding		~	~	~			
Chamfer on pieces has weld of strong thicknesses	~	~	~				
Chamfer on tube steel, stainless steel	~	~	~				
Deburring of the burrs of metal After cutting		~	~				
Deburring, Chamfering of the elbows And fittings		~	~				
Grinding of cords And points of welding		~	~				
Grinding of the covers For elimination of defects potentials (inclusions, blowholes, etc.)		~	~				
Grinding between passes For deaning of cord, and avoid THE inclusions		~	~	~			
Cleaning And brushing of the welds Stainless steel		~	~	~			
Cleaning of the passes of welding with brushing		~	~	~			
Realization mouth of wolf							



Tool adapted At need



There stain is carried out with there combination of 2 tools

## Choose the right tool



#### Others tasks

Strapping metallic of palette	Pliers special strapping	26
Grooving concrete	Grooving machine	25

#### Legend:



Tool adapted At need

For a use occasional

There stain is carried out with there combination of 2 tools

## Choose the right tool



## Plasma portable stand-alone Hypertherm Powermax30 Air



#### Abilities of cuts:

8 mm (500mm/min) - recommended 10 mm (250mm/min)- recommended 16 mm (125 mm/min)- maximum Compressor of air internal Weight total 13.5 kg Weight torch + beam: 1.1 kg

Code Pablo: EL115386

Steel
Cablofils
Sheaths
Paths of Cables
Irons dishes
Rails
All conductive



#### **Link video of demonstration**



## Saw circular metal Makita DCS553R T J



Battery: 18V – 5Ah
Special cut of the metals
Cutting has cold without spark And less
than burr
Depth of cut 57.5 mm Speed
has empty max. 3900 rpm 2.9
kg

Code Pablo: EL020170

Steel
Cablofils
Paths of
cables
Irons flat
rails



#### **Link video of demonstration**



## Saw stationary metal FEIN MKAS 355



1800 W
Ability of cut (tube steel) 1 00 mm
Blade Ø3 5 5 mm
Cutting has cold without spark And less of burr
24.4 kg

Code Pablo: **EL01 14755** 

Rod Steel
Angles Rods
Threaded
Irons flat
tubes
Stainless
steel





Must be fixed to a workbench or table

**Link video of demonstration** 



#### Multimaster 700 FEIN



Machine oscillating (exists in wired Or on battery, depending on usage)
Change of accessories Quick- In
Grande variety of applications
Weight without battery: 1.1 kg

Code Pablo : **EL1 27028** - model Battery Code Pablo : **EL104644**- model wired

Bolts,
Cables,
PVC,
Copper,
Rods
threaded,
earthenware,
sheaths,
wood



#### **Link video of demonstration**



#### Cutter of irons HILTI NRC 6-22 ATDV GR20

Steel cutting And of stems threaded Cutting has cold without spark, less of burr cut has shave 3 mm



**GR20**: (3.5 kg)

Tool wired: Cutting until 20 mm. Need the setting

of a stop in function of diameter code Pablo:

**EL008528** wired

Code Pablo: EL107124 battery



**HILTI** : (4kg)

Tool on battery: Cutting until 25 mm, without adjustment. Best outfit of disk, speed cutting

Code Pablo : **ELO 152521** 

Steel bars,
Threade d rods,
Cablofils



#### **Link video of demonstration**



#### Saw Exact Pipe CUT (several models according to THE need)



Model 400: 1010W

Range of use: 100-400 mm

Speed has empty 4000 rpm Blade

Ø148/150mm

Allow of cut out THE materials of piping

plastic or metal

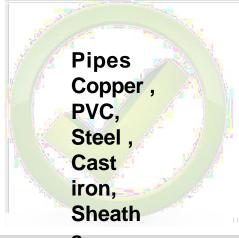
6 kg

On order at the house of **DISTRIMO** 

Code Pablo: EL009771- model PVC

Code Pablo: EL146287- model sheath

code Pablo: EL113082- model cast iron pipe





S

Link video of demonstration



#### Saws saute pans



Large variety of cutting of materials: Composites of drink And drink, metals And alloys metallic, plastics

Model BOSCH GST 18V-155 BC or GST 160 BCE Cadence cut 3000 cps/min, race 2 6 mm 2.7 kg

Code PABLO: **EL 134670 battery** Code PABLO: **EL113541 wired** 



Model on battery MAKITA DJV182 RTJ 18V/5Ah Cadence of cut: 800 has 3500 cps/min, race: 26 mm

2.6 kg

Code PABLO: EL018419

Plates steel, angles, complex shapes



#### **Link video of demonstration**



#### Fein Nibblers ABLK 18 1.6 E Select And BLK 5



Allow all shape of cutting; width of cut 5 mm Steel until:

400 N/mm<sup>2</sup>: 1.6 mm, 600 N/mm<sup>2</sup>: 1.0 mm,

800 N/mm<sup>2</sup>: 0.7 mm

18V battery - 1.6 kg without there

Battery Code Pablo : **EL 143470** 



Allow all shape of cutting, width of cut 8 mm Steel until 400 N/mm<sup>2</sup>: 5 mm, 600 N/mm<sup>2</sup> 3.3 mm,

800 N/mm<sup>2</sup> 2.5 mm

Wired 220V 1200W - 3.8 kg

Code Pablo: EL020168 - EL104720 - EL113061

Cutouts (5 mm)



Reservations of ducts, paths of cables (with the drill metal p17)



**Link video of demonstration** 



## Drill Fine metal ASCM 18



Drill screwdriver metal

battery 18 V

Ability metal: 25 mm Capacity drink: 50 mm

Tapping: M12

2.2 kg (with battery)

Code Pablo : **EL157375** 

Reservations of ducts, paths of cables (with the nibbler p16)



**Link video of demonstration** 



#### Grinder 230 Makita DGA900PT4



2\*18 V – 5Ah Ø230 mm

Carter protection grinding And Cutting

depth max : 60 mm 5.2 kg (with battery) Code Pablo : **EL020165** 

Advantage: design balanced, weight

optimized  $\rightarrow$  big handling

Cutouts has level,
Tubes squares,
Grinding



#### **Link video of demonstration**



#### Saw has ribbon Makita DPB180 RME& DPB 181 RME & Bosch GCB 18 V-63



Battery 18 V – 4 Ah, 4.1 kg Ability of cut (tube steel) 64 mm Speed of

there band maximum: 3.2 m/s

Code Pablo : **EL 117733** 



Battery 18 V – 4 Ah , 6.4 kg Ability of cut (tube steel) 120 mm Speed of there band maximum : 84 has 162

m/min Code Pablo: **EL017248** 



Battery 18 V – 4 Ah, 4 kg Ability of cut (tube steel) 6 3 mm Code Pablo: **EL121885** 

Corners, cheeks of Path of cables



Link video of demonstration

#### Grinder right fein AGSZ 18- 280 LBL



Batteries 2\*18V
Cutting, sanding, deburring And Milling
Grinding Wheel diameter max 50mm
Lighting LED
integrated 2.3 kg with
Battery Code Pablo:

Whitening and chamfering of tubes, cutting of no tiling linear, grinding of welding

EL 143613





Link video of demonstration



#### Lime has Fein band BF 10- 280 E



Lime has band places difficult access Width of band: 3, 6 Or 20 mm

800 W

2.1 kg

Code Pablo : **EL104713** 

Whitening before welding, chamfer on piece has weld strong thickness, grinding of welds





Choose the right consumable adapted to the material and the task

**Link video of demonstration** 



# Fein Chamfering Machine AKFH 185 (several models according to the need)

Code Pablo : **EL143612** 



Battery 18V
Length max. chamfers . has 45°: 5 mm
Height of chamfers max. has 45°: 3.5 mm
Plateau support Ø: 98 mm
2.4 kg (without the battery)
On order at the house of **DISTRIMO** 

Deburring, chamfers Radii on edges lively of materials dishes, sheets and circular openings And of contours curvilinear.



#### Link video of demonstration



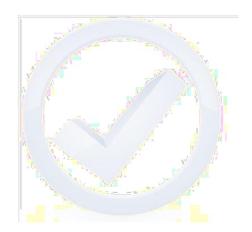


#### MILWAUKEE M18 STSO Force Logic Rail Cutter



Rail cutter

On order **DISTRIMO** 





## Sander Fine tubes RS-17-70 E

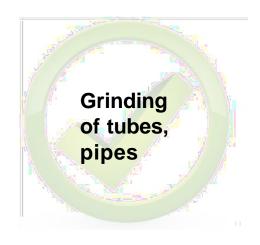


Sander specific For Tubes Diameter 8 has 80 mm

1700W

4.3 kg

Code Pablo: EL020161





#### **Link video of demonstration**



# SPIT Grooving Machine D90



Width of cut of 7 has 47 mm, Connection suction 2500W

6.5 kg

Code Pablo: EL007754





#### **Link video of demonstration**



## Pliers has strapping

Code Pablo: IN000898





#### **Link video of demonstration**

