## Guide of the tools of substitution for the grinder 125







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This guide is a tool to help you choose the most appropriate for the task in hand.

It allows you to choose the most appropriate tooling, taking into account :

- ✓ BYCN health and safety requirements
- ✓ Quality requirements
- Constraints related to the working environment (confined spaces, cutting to size, finishing\_)

Each tool has been tested and approved on site by the companions and technicians.

If you have any questions, please contact your Power Tool COPIL representative BYCN or DISTRIMO.

# Objective of This guide

THE cutouts in workshop											
	Plasma portable Hypertherm standalone Powermax30 Air	Saw circular has metals Makita DCS553R T J	Saw stationary has metals FEIN MKAS 355	Multimaster 700 Fine	Cutter of irons Hilti NRC 6- 22 Or ATDV GR20	Saw EXACT Pipe cut P400 or Pipecut V 800 Or Pipecut 3 60	Saw Jumping pan Bosch GST 155 or GST160BCE Or Makita DJV182RTJ	Nibbler Fine ABLK 18 1.6 E select+ Or BLK 5	Drill metal Fine ASCM18 or Bosch GSR 18V 110C	Grinder 230 Makita DGA900PT4	Saw has ribbon Makita DPB1 822 or DPB180RME or Bosch GCB 18V-63
Data techniques & videos page:	9	10	11	12	13	14	15	16	17	18	19
Cutting RIGHT Or of complex shapes on plates steel or sheets	~			~			~	~			
Reservations of sheaths or paths of cables	~			~			~	~	~		
Stemsthreaded		~	~	~	~						~
All kind scrap , grating	~	~	~							~	
Prestressed cable		~	~							~	
Tubes steel/stainless steel/aluminum, corner, square, etc	~	~	~	~						~	~
Cutouts sheaths, pipes	~					~					
Tubes PvC of all diameters				~		~	~				



Tool adapted At need For a use occasional

There stain is carried out with there combination of 2 tools

THE cuto	uts	in l		ate	d 1	/2		gic
	Plasma portable Hypertherm standalone Powermax30 Air	Saw circular has Makita metals DCS553RMJ	Multimaster 700 Fine	Cutter of irons Hilti NRC 6-22 Or ATDV GR20	Nibbler Fine ABLK 18 1.6 E select OR BLK 5	Makita 230 grinder DGA900PT4	Makita DPB182Z or DPB180RME or Bosch GCB 18V-63 bandsaw	Milwaukee M18STSO Force Logic Rail Cutter
Data techniques & videos page:	9	10	12	13	16	18	19	23
Steels Ø superior has 20mm Arm of deportation Or GC existing For renovation	~	~				~	~	
Armatures metallic rusty / fixings blocked	~					~		
Bolts, stems threaded And locksmith			>	~		~		
Duckboard in located	~	~		~		~		
Pre-stressed cable		~		~		~		
Hoods of path of cables navy And cable wires	~	<		~				
Path of cable kind Slab Navy Or sheet metal Path of cables, cable wires		~				~		
Hangmen And consoles in height	~				~	~		
Rails	<	<			<		$\checkmark$	<b>~</b>
Tubes steel/stainless steel/aluminum cylinder (max 6 cm) Or square (max 3 cm) - thickness 2 has 3 mm	~	~				~	~	

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THE c	uto	Dut	si	n l	OC	ate	ed	2/2	2		
	Plasma portable Hypertherm standalone Powermay30 Air	Saw circular has Makita metals DCS553RMJ	FEIN MKAS 355 metal cutting stationary saw	Multimaster 700 Fine	Cutter of irons Hilti NRC 6- 22 Or ATDV GR20	Nibbler Fine ABLK 18 1.6 E select	Nibbler Fine BLK 5	Drill metal Fine ASCM18 or Bosch GSR 18V 110C	Grinder 230 Makita DGA900PT4	Makita DPB182Z or DPB180RME or Bosch GCB 18V.63 handsaw	Grinder RIGHT FEIN AGSZ18- 280 LBL
Data techniques & videos page:	9	10	11	12	13	16	16	17	14	19	20
Candelabra/mast (deposit)	~						~		~		
Tiling (cutouts No linear)				~							<
Paths of cables full, superimposed, staggered Or against sheath						~		~			
Chutes in plastic, PVCOr fiber of glass				~							
Reservations of sheaths or paths of cables	~					~		~			
Supports of networks air in front Or roofing (deposit)	~								~		
Stem threaded until 12mm (excluding cutting) has (short)		~		~	~						
Small works of cutting in vans Or on nacelle (stem threaded, rail DIN, screw,) According to THE materials :		~	~	~	~					~	

Tool adapted At need

For a use occasional

There stain is carried out with there combination of 2 tools

#### THE cutouts in space restricted

	Plasma portable Hypertherm standalone Powermax30 Air	Saw circular has Makita metals DCS553RMJ	Cutter of irons Hilti NRC 6-22 Or ATDV GR20	Multimaster 700 Fine	Nibbler Fine ABLK 18 1.6 E select	Drill metal Fine ASCM18 or Bosch GSR 18V 110C
Data techniques & videos page:	9	10	13	12	16	17
Path of cables existing For creation opening Or modification, paths of cables superimposed					~	~
Columns rising (cupboards and false ceilings)	~	~				
Pieces metallic on cabinets	~			~		
Pipes of copper in located (hoppers, site busy)		~	~	~		
Cutting of element metallic until 16mm thick	~					

Legend:

Tool adapted At need

For a use occasional

There stain is carried out with there combination of 2 tools

Works of grinding, deburring							
	Chamfering machine Fine	Grinder RIGHT FEIN AGSZ18-280 LBL	Lime has band Fine BF 10-280 E	Sander specific for tubes Fine RS 1 7 - 70E			
Data techniques & videos page:	22	20	21	24			
Whitening of the tubes, elbows, Before Welding Preparation of steel, stripping of HEA For bet blank Before welding		~	~	~			
Chamfer on pieces has weld of strong thicknesses	~	<	~				
Chamfer on tube steel, stainless steel	>	>	~				
Deburring of the burrs of metal After cutting		<	~				
Deburring, Chamfering of the elbows And fittings		~	~				
Grinding of cords And points of welding		~	~				
Grinding of the covers For elimination of defects potentials (inclusions, blowholes, etc.)		~	~				
Grinding between passes For cleaning of cord, and avoid THE inclusions		<	~	~			
Cleaning And brushing of the welds Stainless steel		>	~	~			
Cleaning of the passes of welding with brushing		~	~	×			
Realization mouth of wolf							

~

Tool adapted At need For a use occasional

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### **Others tasks**

Strapping metallic of palette	Pliers special strapping	26
Grooving concrete	Grooving machine	25

Legend:

Tool adapted At need For a use occasional

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#### Plasma portable stand-alone Hypertherm Powermax30 Air



Abilities of cuts : 8 mm (500mm/min) - recommended 10 mm (250mm/min)- recommended 16 mm (125 mm/min)- maximum Compressor of air internal Weight total 13.5 kg Weight torch + beam: 1.1 kg Code Pablo : **EL115386** 

Steel Cablofils Sheaths Paths of Cables Irons dishes Rails All conductive







#### Saw circular metal Makita DCS553R T J

With the second se	

Battery : 18V – 5Ah Special cut of the metals Cutting has cold without spark And less than burr Depth of cut 57.5 mm Speed has empty max. 3900 rpm 2.9 kg Code Pablo : **EL020170** 







### Saw stationary metal FEIN MKAS 355



1800 W Ability of cut (tube steel) 1 00 mm Blade Ø3 5 5 mm Cutting has cold without spark And less of burr 24.4 kg Code Pablo : **EL01 14755** 





### Multimaster 700 FEIN



Machine oscillating (exists in wired Or on battery, depending on usage) Change of accessories Quick- In Grande variety of applications Weight without battery : 1.1 kg Code Pablo : **EL1 27028** - model Battery Code Pablo : **EL104644**- model wired

Bolts, Cables, PVC, Copper, Rods threaded, earthenware, sheaths, wood





### Cutter of irons HILTI NRC 6-22 ATDV GR20

Steel cutting And of stems threaded Cutting has cold without spark, less of burr cut has shave 3 mm



GR20 : (3.5 kg)
Tool wired: Cutting until 20 mm. Need the setting of a stop in function of diameter code Pablo :
EL008528 wired
Code Pablo : EL107124 battery



HILTI : (4kg)

Tool on battery: Cutting until 25 mm, without adjustment. Best outfit of disk, speed cutting Code Pablo : **ELO 152521** 

Steel bars, Threade d rods, Cablofils





#### Saw Exact Pipe CUT (several models according to THE need)



Model 400: 1010W Range of use : 100- 400 mm Speed has empty 4000 rpm Blade Ø148/150mm Allow of cut out THE materials of piping plastic or metal 6 kg On order at the house of **DISTRIMO** Code Pablo : **EL009771**- model PVC Code Pablo : **EL146287**- model sheath code Pablo : **EL113082**- model cast iron pipe

Pipes Copper, PVC, Steel, Cast iron, Sheath

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#### Saws saute pans

Large variety of cutting of materials: Composites of drink And drink, metals And alloys metallic, plastics



Model BOSCH GST 18V-155 BC or GST 160 BCE Cadence cut 3000 cps/min, race 2 6 mm 2.7 kg Code PABLO: **EL 134670 battery** Code PABLO: **EL113541 wired** 



Model on battery MAKITA DJV182 RTJ 18V/5Ah Cadence of cut: 800 has 3500 cps/min, race: 26 mm 2.6 kg Code PABLO: **EL018419** 







### Fein Nibblers ABLK 18 1.6 E Select And BLK 5



Allow all shape of cutting; width of cut 5 mm Steel until: 400 N/mm<sup>2</sup>: 1.6 mm, 600 N/mm<sup>2</sup> : 1.0 mm, 800 N/mm<sup>2</sup> : 0.7 mm 18V battery - 1.6 kg without there Battery Code Pablo : **EL 143470** 



Allow all shape of cutting, width of cut 8 mm Steel until 400 N/mm<sup>2</sup>: 5 mm, 600 N/mm<sup>2</sup> 3.3 mm, 800 N/mm<sup>2</sup> 2.5 mm Wired 220V 1200W – 3.8 kg Code Pablo : **EL020168 - EL104720 - EL113061** 





Reservations of ducts, paths of cables (with the drill metal p17)





#### Drill Fine metal ASCM 18



Drill screwdriver metal battery 18 V Ability metal: 25 mm Capacity drink: 50 mm Tapping: M12 2.2 kg (with battery) Code Pablo : **EL157375** 

Reservations of ducts, paths of cables (with the nibbler p16)







#### Grinder 230 Makita DGA900PT4



2\*18 V – 5Ah Ø230 mm Carter protection grinding And Cutting depth max : 60 mm 5.2 kg (with battery) Code Pablo : **EL020165** *Advantage: design balanced, weight optimized* → *big handling* 

Cutouts has level, Tubes squares, Grinding





### Saw has ribbon Makita DPB180 RME& DPB 181 RME & Bosch GCB 18 V-63



Battery 18 V – 4 Ah, 4.1 kg Ability of cut (tube steel) 64 mm Speed of there band maximum : 3.2 m/s Code Pablo : **EL 117733** 



Battery 18 V – 4 Ah , 6.4 kg Ability of cut (tube steel) 120 mm Speed of there band maximum : 84 has 162 m/min Code Pablo : **EL017248** 



Battery 18 V – 4 Ah , 4 kg Ability of cut (tube steel) 6 3 mm Code Pablo : **EL121885** 







#### Grinder right fein AGSZ 18- 280 LBL



Batteries 2\*18V Cutting, sanding, deburring And Milling Grinding Wheel diameter max 50mm Lighting LED integrated 2.3 kg with Battery Code Pablo : **EL 143613** 

Whitening and chamfering of tubes, cutting of no tiling linear, grinding of welding







### Lime has Fein band BF 10- 280 E



Lime has band places difficult access Width of band : 3, 6 Or 20 mm 800 W 2.1 kg Code Pablo : **EL104713** 

Whitening before welding, chamfer on piece has weld strong thickness, grinding of welds





Choose the right consumable adapted to the material and the task



#### Fein Chamfering Machine AKFH 18-5 (several models according to the need)



Battery 18V

Length max. chamfers . has 45°: 5 mm Height of chamfers max. has 45°: 3.5 mm Plateau support Ø: 98 mm 2.4 kg (without the battery) On order at the house of **DISTRIMO** Code Pablo : **EL143612** 











#### MILWAUKEE M18 STSO Force Logic Rail Cutter



Rail cutter

On order **DISTRIMO** 





### Sander Fine tubes RS-17-70E



Sander specific For Tubes Diameter 8 has 80 mm 1 7 00 W 4.3 kg Code Pablo : **EL020161** 







#### SPIT Grooving Machine D90



Width of cut of 7 has 47 mm, Connection suction 2500W 6.5 kg Code Pablo : **EL007754** 







# Pliers has strapping

#### Code Pablo : IN000898





